

פירוט ותיאור לציוד המוצע למכירה:

Bradley & Turton Limited ,ENGLAND .1 מכבש טרנספר 200 טון תוצרת:
ארון הפעלה עם בקר ממוחשב

GENERAL DATA

Press Floor Area (no pit required)	1370mm x 660mm
Press Overall Height	3660mm
Floor Level to lower Platen Surface	1143mm
Press Approx. Net Weight	7.3 tones
Oil Reservoir Capacity	341 Lt

SPECIFICATIONS

Maximum Shot Weight (1.2 SG at 90% Swept volume fill)	1275 grms
Injection Plunger Swept Volume	1213 cm ³
Injection Pressure on 2.75" dia. Plunger adj. up to	1174 kg/cm ²
Injection Rate on 2.75" dia. Plunger adj up to	110 cm ³ /sec
Injection Plunger diameter (standard)	70 mm
Injection Plunger stroke adj. up to	317 mm
Injection plunger stroke in Press –	
Injection Chamber adj. up to	216 mm
Injection Plunger Load adj. up to	45 tones
Injection Plunger Return Load.	5.6 tones
Mould Clamping Load.	256 tones
Mould Opening Load.	21.6 tones
Maximum Mould Area-Without Ejector Bars	610x610 mm
Maximum Mould Area-With Elector Bars	508x610 mm
Daylight between heated Plates	698 mm
Minimum Mould Height	178 mm
Bottom Ejection	9.5 tones
Bottom Ejection Stroke	76.25 mm
Bottom Return Load	6.2 tones
Top Ejection Stroke adj. up to	50 mm
Top Ejection Load up to	21.6 tones
Top Ejection Return Load. Max.	1.23 tones
Hydraulic Working Pressure	210 kg/cm ³
Platen Heating - per platen	6.6 KW
Electric Motor	15 HP, 11.2 KW
Cooling Water Flow (With oil cooler in use) up to	18 Lt/min.