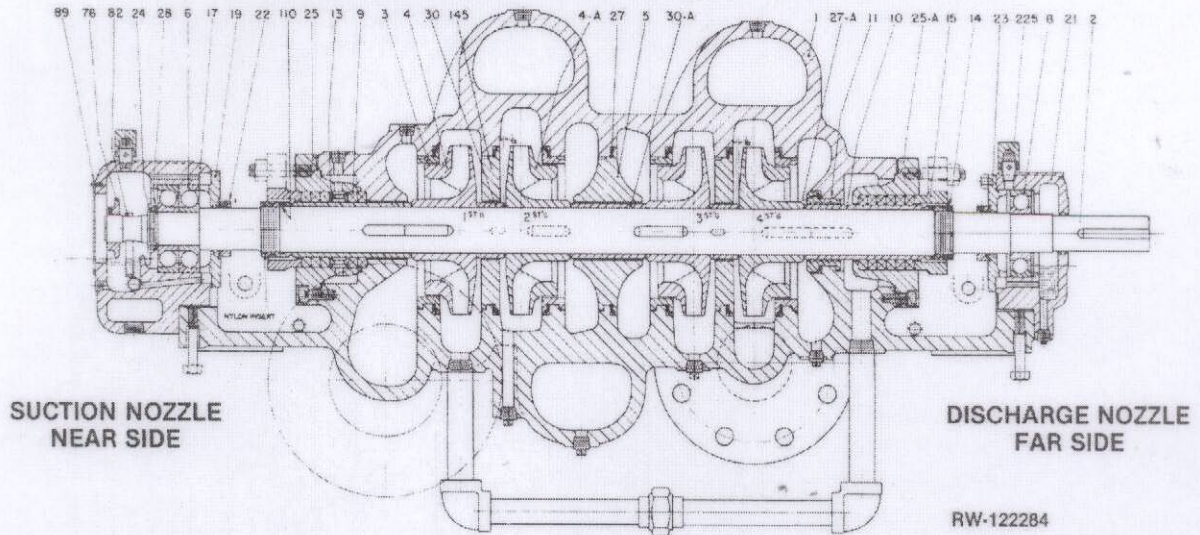
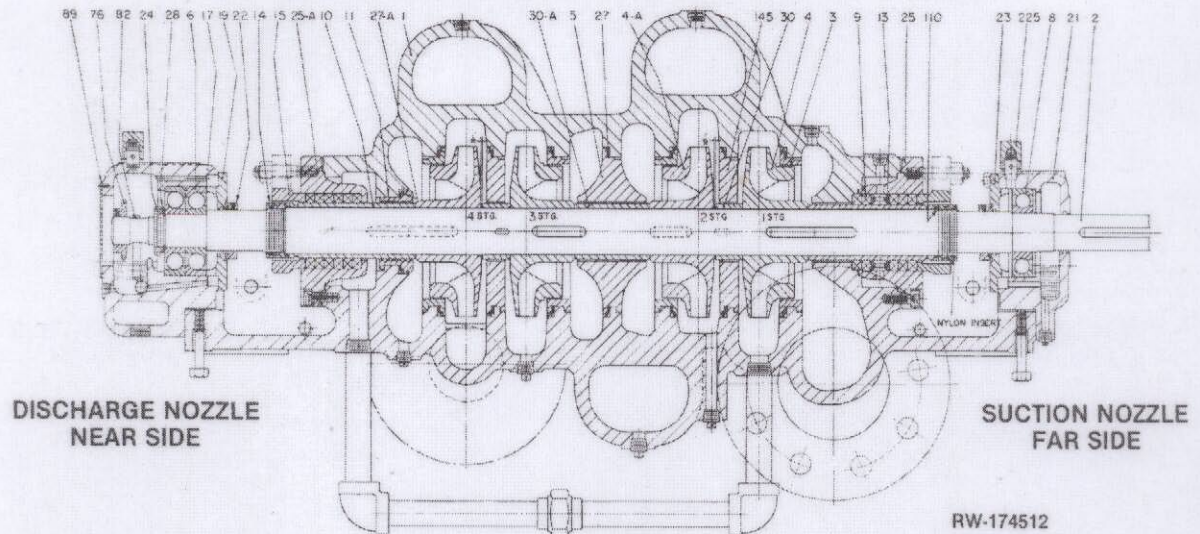


**WORTHINGTON  
TYPE UNQ PUMPS  
SECTIONAL DRAWING AND LIST OF PARTS**

**CLOCKWISE ROTATION VIEWED FROM OUTBOARD END OF PUMP**



**COUNTER CLOCKWISE VIEWED FROM OUTBOARD END OF PUMP**



**STATIONARY PARTS**

REF. NO.	NO. OF PIECES	NAME OF PART	REF. NO.	NO. OF PIECES	NAME OF PART
1	1	CASING	21	1	LINE BR'G HOUSING
3	4	CASING RING	23	1	LINE BR'G HS'G COVER
5	1	STAGE PIECE	25	1	SUCTION END STUFF. BOX
9	2 SETS	PACKING	25-A	1	DISCH. END STUFF. BOX
11	1	BREAKDOWN BUSHING	27	2	ELASTIC SEAL RING
13	1	SEAL CAGE	27-A	1	ELASTIC SEAL RING
15	2	GLAND	89	1	NAMEPLATE
17	1	THRUST BR'G HOUSING	145	2	DIAPHRAGM
19	1	THRUST BR'G HS'G COVER	225	2	BEARING VENTS

**ROTATING PARTS**

REF. NO.	NO. OF PIECES	NAME OF PART	REF. NO.	NO. OF PIECES	NAME OF PART
2	1	SHAFT W/KEYS	28	1	BEARING LOCKWASHER
4	2	1 & 3 STG. IMPELLER	30	2	DISTANCE SLEEVE (SHORT)
4-A	2	2 & 4 STG. IMPELLER	30-A	1	DISTANCE SLEEVE (LONG)
6	1	THRUST BEARING	76	1	OIL THROWER
8	1	LINE BEARING	82	1	OIL RING
10	2	SHAFT SLEEVE	110	2	"O" RING
14	2	OUTER SHAFT NUT			
22	2	WATER SHIELD			
24	1	BEARING NUT			